



**September 6-10, 2023**

**Spruce Meadows  
Calgary, Alberta Canada**

**Judges:  
Mr. Spud Allison, DipWCF England  
Mr. Austin Edens, CJF USA**

**Entry Deadline July 7, 2023**

**Tuesday, September 5th:**

**Check in, Competitor Practice and Rules Meeting, Welcome Barbeque.**

**Wednesday, September 6th:**

**Class 1 & Class 2 - 60 Minutes. One On A Foot And A Specimen.**

**Thursday, September 7th:**

**Class 3 - 20 Minutes. Speed Forging.**

**Friday, September 8th:**

**Class 4 & 5 - 60 Minutes. One On A Foot And A Specimen.**

**Saturday, September 9th:**

**Class 6 & 7 - 60 Minutes. Forging 2 Shoes From The Pool Of 6 Shoes.**

**Sunday, September 10th:**

**Grand Finale - Class 8 - 60 Minutes. Top Ten to shoe the front end of a horse with 3/4 fullered, toe clipped shoes.**

**Class 9 - 60 Minutes. Top Five to shoe the hind end of a horse with 3/4 fullered, quarter clipped shoes.**

**Grand Stand Presentation of World Champion**

**Banquet and Awards**

**Guaranteed \$136,000.00 Canadian Payout**

**Prizes:**

**1st Place \$75,000.**

**2nd Place \$25,000.**

**3rd Place \$15,000.**

**4-10th Place \$3,000.**

The Organizing Committee will be accepting 85 contestants for the inaugural competition held at Spruce Meadows. The "Masters" welcomes the best riders from around the world and this years inaugural event will be focused on welcoming the best blacksmiths from around the world. Therefore contestants will be accepted based on their resume from their respective country. Entries will be open from February 20th - July 7th, 2023. You must have a valid Passport. Your entry must be in our office no later than July 7th. All applicants must submit a \$25. (Non refundable) processing fee with application. Once all entries are in Organizing Committee will sort them in the following order:

\*First to be accepted will be Number 1 seeds from each nation - each foreign participant must meet the minimum qualifications for the industry.

\*Next will be past World Champions

\*Next will be National Team Representatives (past or present)

The balance of contestants will be based on their resume of personal accolades and accomplishments in the farrier industry.

The Blacksmith World Championships will send an acceptance letter to the 85 contestants that have met the qualifications to be entered into the competition. The acceptance letter will outline the instructions and details for the competition. At this time the entry fee of \$800.(US dollars) will be processed. The Blacksmith World Championships will wait list 10 participants in the event of a withdrawal of one of the participants - the wait listed participants will also be sent a letter with instructions.

The participants that have not qualified will receive a letter of regret that they have not qualified for the event.

The Blacksmith World Championships Organizing Committee are dedicated to showcasing the best in the world.

Spruce Meadow is committed to being one of the leading venues in the world for the international horse sports with a focus on the organization and hosting of show jumping tournaments of unmatched quality. The addition of hosting Blacksmith World Championships is exciting . World Championship Blacksmiths are dedicated to the process of education of farriers through competition to create the gold standard of equine care givers. Together the championships will be for the farrier to showcase their trade in a manner that reflects basic family values in a clean, green and welcoming environment that celebrates the horse.

**Wednesday, September 6th: Class 1 & 2 - 60 Minutes.  
One On A Foot and A Specimen. Both portions must be complete to be judged. Fireman or striker is allowed.**

**Class 1:**

Plain stamped with masselotte toe clip, appropriate nail size and amount, appropriate stock - 10mm x 20mm or 10mm x 25mm. Pleasure fit.



**Class 2:**



**Deep Seated Bar Shoe:**

Hammer Finished. 10mm x 20mm x 370mm

5 Combo Nail. Width 123mm. Length 125mm. Bar Wide 75mm approximately. Frog Plate 30mm.

**Thursday, September 7th: Class 3 - 20 Minutes. Speed Forging.**

**Australian Clysdale Hind:**

Hammer Finished. Fireman or striker allowed.

2 pieces of 13mm x 33mm x 217mm fire welded.

Bob Punched toe clip, E10 Nail.

Width 190mm. Width between the heels is 97mm. 200mm from toe to outside heel. 192mm from toe to inside heel. Width of outside heel is 30mm. Width of inside is 27mm.





## Friday, September 8th: Class 4 & 5 - 60 Minutes.

**One On A Foot and A Specimen. Both portions must be complete to be judged. Fireman or striker is allowed.**

### Class 4

Fullered heel to heel, masselotte toe clip, appropriate size and amount of nails, appropriate stock - 10mm x 20mm or 10mm x 25mm. Pleasure fit.

### Class 5

Caulk & Wedge

13mm x 25mm x 365mm Fullered heel to heel. E7 nail.

151mm wide x 161mm long. Length to outside heel is 163mm.

Length to inside heel is 160mm. 72mm between heels. 24mm height of heel caulk. 23mm height of wedge.



## Saturday, September 9th: Class 6 & 7: 60 Minutes.

**Forging 2 Shoes From The Pool Of 6 Shoes. Individual. Both shoes must be complete to be judged.**

## Pool Of Shoes



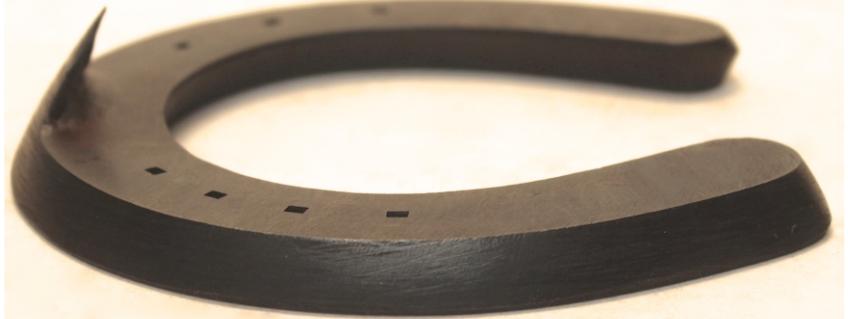
### Dutch Winter Shoe:

13mm x 25mm x 380mm. E6 slim nail, stud punched for 8mm diameter. Masselotte toe clip. Double caulkin. Width 152mm. 73mm between heels. 180mm from toe to lateral heel. 177mm from toe to medial heel. 10mm diameter cannot go through the stud holes, but an 8mm must.

## Pool of shoes continued



Bob Punched Double Bevel:  
13mm x 25mm x 330mm. E6 Nail. Ground surface width 148mm. Foot surface width 140mm. 56mm between the heels. 152mm from toe to outside heel. 150mm from toe to inside heel.



French Caulk & Wedge:  
10mm x 30mm x 260mm. E4 Slim. Masselotte quarter clips. The width of the shoe is 138mm. Center of the toe to outside heel is 148mm. Center of toe to inside heel is 139mm. Width of toe is 75mm. Distance between heels is 65mm. Heel caulk height is 20mm. Wedge height is 18mm.



## Pool of shoes continued



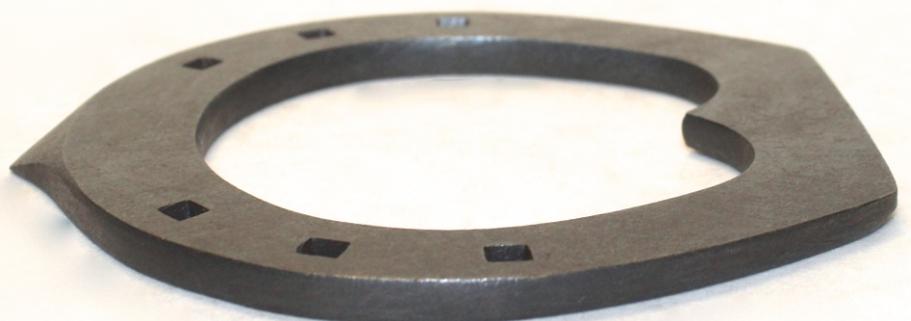
### Italian Hind:

10mm x 25mm x 320mm. E5 Slim nail. Width is 142mm. Toe to outside heel is 165mm. Toe to inside heel is 158mm. 63mm between the heels. Clips are approximately 20mm tall. Both caulken and wedge are 22mm tall.



### Masselotte Bar Shoe:

10mm x 20mm x 380mm.  
E4 Nail. Width is 134mm. Length is 149mm.  
Bar width is 75mm. Frog plate is 30mm.



## Pool of shoes continued



### Concave Caulken & Wedge:

10mm x 22mm x 368mm

Quarter clipped. 7 nails. Concave 5 E head. Hybrid 5 E head.

134mm wide x 155mm long from toe to outside heel. 147mm from toe to inside heel. 68mm between heels.



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## Sunday September 10th: Grand Finale Day! 60 Minutes. Individual

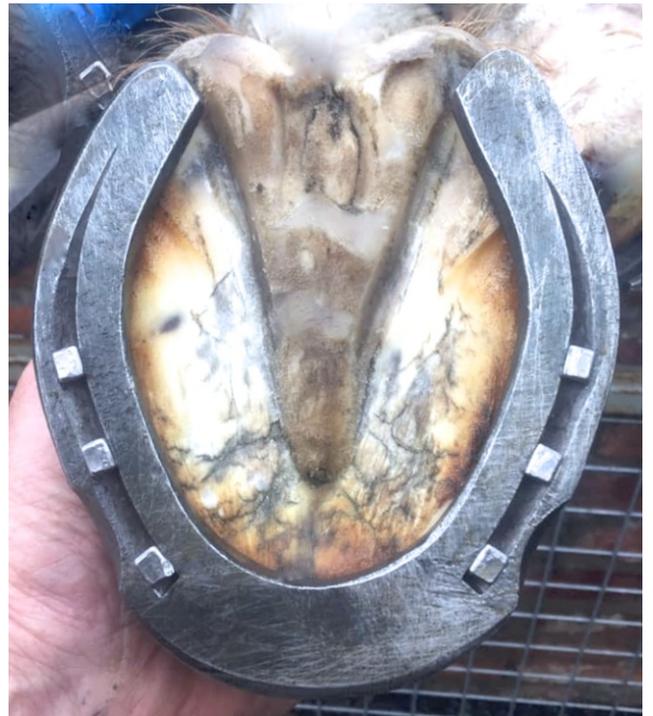
### Top Ten. Semi-Final Shoeing:

Shoe front end of a horse using 3/4 fullered shoes, toe clipped. Appropriate stock and nails. Pleasure fit.



### Top Five. Final Shoeing:

Shoe hind of a horse using 3/4 fullered, quarter clipped shoes. Appropriate stock and nails. Pleasure fit.



# Prizes, Scoring and Rules...

The Blacksmith World Champion presentation on Sunday, September 10th will be awarded in the International Ring during CP International by Mr. Mike Randles of the Perpetual Trophy and cheque of \$75,000.

2nd Place \$25,000.

3rd Place \$15,000.00

4-10th Place \$3,000.

Plus many more prizes!

Guaranteed \$136,000. pay out! (Canadian funds)

## Scoring

\*There are 85 points available in each class. 85 points for 1st, 83 for second, 81 for third, 79 for fourth, 77 for fifth, 75 for sixth, then single points thereafter. (74 points for seventh, 73 points for eighth, 72 points for ninth, etc.)

\*Shoeing classes will be judged on 1-10 on hoof prep, 1-10 on shoe fit, 1-10 on forging of shoe, 1-10 on overall fit and finish.

In case of a tie, we will use the shoe fit score first, then overall fit and finish, then forging of the shoe to break the tie.

\*Forging classes will be open judged and placed from first to last. Competitors may view the judging but cannot touch the shoes, doing so will result in immediate disqualification. Also, please do not attempt to influence the judge in any way, doing so will result in immediate disqualification.

\*Points from all classes will carry forward to the Semi and Final Shoeing.

\*Semi and Final Shoeing points will have a 5 point spread. 50 points for first in the top ten, 5 points for last. 50 points for first in the top 5, 30 for 5th.

## What is provided:

Each competitor is provided a bottom blast coke forge, 200lb Austin Edens Anvil with a 1 inch hardy, anvil stand, tool tray, Gene Lieser gator vise, shoeing boxes and foot stands will be available for shoeing days.

## Rules:

\*Fireman or strikers may run the fire, brush the shoe, use a sledgehammer, hand competitor tools, assess the foot. They may not use the brush or any other tool as a hammer to perform a horseshoeing task. They may not make any mark on the foot.

\*No sample shoes on the floor. Period.

\*No sanding of any kind in the shoeing classes on the foot. You may use sanding systems on the shoes.

\*No marking of any kind on the barstock before the class begins.

\*No touching the shoes after the finish bell has gone off, regardless of heat.

\*Competitors only in the competition area. If you aren't in the round, you are a spectator.

\*In all classes except the shoeing classes, you must use stock given at the start of the class.

**Interested In Sponsorship Opportunities or  
Participating as a  
Trade Fair Exhibitor - email  
lindy.marek@sprucemeadows.com**



# Blacksmith World Championship At The Masters Entry Form

There is a \$25.00 Non Refundable Processing Fee For Each Applicaiton  
Cost: \$800.00 in US Funds payable to World Championship Blacksmiths  
Entries Must Be In Our Office No Later Than July 7th, 2023.

Mail Entry to:  
World Championship Blacksmiths  
PO Box 382  
47 Rainbow Road  
Edgewood, New Mexico 87015  
USA

OR  
Send via email to:  
worldchampionshipblacksmiths@gmail.com

Your Information:

Name \_\_\_\_\_

Mailing Address \_\_\_\_\_ City \_\_\_\_\_

State/Province \_\_\_\_\_ Postal or Zip Code \_\_\_\_\_

Country \_\_\_\_\_

E-Mail \_\_\_\_\_ Telephone number \_\_\_\_\_

Tell us a little about yourself.

For example, are you a national champion, the top seeded competitor in your country, a past world champion, a present or past National Horseshoeing Team member, etc.

Your Payment Information:

Is it a credit or debit card? \_\_\_\_\_ Type (MasterCard, Visa, American Express, Discover) \_\_\_\_\_

Card Number \_\_\_\_\_

Expiration Date \_\_\_\_\_ 3 Digit Security Code on back of card \_\_\_\_\_

Your Signature, allowing us to make the appropriate charges to your card.

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