Forging Heat Colors for low carbon steel

- 2,300°: White
- 1,800°: Bright Lemon, Lemon, Bright Orange, Orange, Bright Cherry, Cherry
- 1,400°: Dark Cherry

The heats indicated are approximate. Steel is no longer magnetic above 1,410°. Steel can be damaged when heated above 2,400°, or forged at too low a heat.